

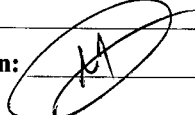
Work Order ID 133337

Thursday, June 04, 2015 9:58:24 AM

133337

Page 1

Item ID: D3913-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Long Basket Base Assembly, 350
 Start Date: 6/08/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/12/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan:  Date: 15-6-4 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3913	C								
D4020	A								

100 Weld per dwg A/R S.S. rod Batch: 3125054 0.00
 Large Fab

100

Large Fab

Large Fab

Memo 0.00

1- assemble ribs , weld as per dwg D3913 using DT9610A
 inspect before welding mesh

2-Cut D4020-1 base mesh and tack weld all mesh on basket as per dwg D3913
 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends

3- weld hinge (3) and Mounting brackets as per dwg D3913
 take lid to locate hinge and bracket

4- Weld D4672-1 blanking plates as per dwg

110 QC9- Inspect visual per QSI004- Fusion Welds 0.00

110

QC

Quality Control

Memo 0.00

1x CC 15-6-10

JUN 11 2015

DAS
24
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td style="border: none;"></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																																																	
Description Work Order Deviation		Disposition		Completed By																																																																	
				Lead hand / Supervisor Approval Verification																																																																	
				QC / QA Coordinator Approval																																																																	
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OTHER :																																																																					

Work Order ID 133337

Thursday, June 04, 2015 9:58:24 AM

133337

Page 2

Item ID: D3913-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Long Basket Base Assembly, 350

Start Date: 6/08/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/12/15 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

NR2

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

1 JUN 11 2015

DAS
24
9-89

125

Pressure Wash per QSI005 4.3

0.00

125

HandFinish

Memo

0.00

Hand Finishing

1 15-6-11

DAS
34
9-89

Work Order ID 133337

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133337

Page 3

Item ID: D3913-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Long Basket Base Assembly, 350

Start Date: 6/08/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/12/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
130	<i>M 131545.</i>					<i>1</i>	<i>0</i>	<i>15-6-15</i>	<i>DAS 34 9:59</i>
Powdercoat	Memo	0.00							
Powder Coating	1- Plug holes and mask only interior of hinge (3) prior to powder coat								
	1ST COAT: <i>8:35</i>								
	START TIME: <i>8:35</i>								
	OVEN TEMPERATURE: <i>1100°</i>								
	FINISH TIME: <i>9:05</i>								
	***** 2nd coat if necessary *****								
	2ND COAT: <i>9:30</i>								
	START TIME: <i>9:30</i>								
	OVEN TEMPERATURE: <i>1100°</i>								
	FINISH TIME: <i>10:00</i>								
140	QC3- Inspect Part Finish	0.00							
140									
QC	Memo	0.00							
Quality Control									
						<i>1 x</i>	<i>0</i>	<i>15/06/15</i>	<i>DAS 15 9:59</i>

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Item ID: D3913-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Long Basket Base Assembly, 350

Start Date: 6/08/15

Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/12/15

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Assemble as per dwg

0.00

150

HandFinish

Memo

0.00

Hand Finishing

Pick Kit

160

QC5- Inspect part completeness to step on W/O

0.00

160

QC

Memo

0.00

Quality Control

DAS
38
9-89

JUN 16 2015

170

Identify as per dwg & Stock Location: w/o

0.00

170

Packaging

Memo

0.00

Packaging

04030-043/B133336 1x d 15/06/15

Work Order ID 133337

133337

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Item ID: D3913-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Long Basket Base Assembly, 350

Start Date: 6/08/15 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/12/15 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.00

Quality Control

MLJ

JUN 18 2015

MLJ JUN 17 2015

Picklist Print

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Page 1

Work Order ID: 133337

133337

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 6/08/15

Required Date: 6/12/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B
chg qty's DD 10.04.12 verified by:EC IPP REV:C 12.07.24
AS PER DWG REV.B DD VERF:EC IPP REV:D 13.08.21 DWG
REV.C / ECN 13-624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3913-1		Manufactured	No			100	Each	4.0000	1	1			
D3913-1													
Rib													

Location Loc Qty Loc Code

WA004 4
132674 4

D3913-3		Manufactured	No			100	Each	5.0000		1			
D3913-3													
Rib													

Location Loc Qty Loc Code

WA004 5
127878 3
128907 2

D3913-7		Manufactured	No			100	Each	4.0000	2	2			
D3913-7													
Rib													

Location Loc Qty Loc Code

WA004 4
129982 4

Dh 15/6/4

Dh 15/6/4

Dh 15/6/4

2

Picklist Print

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Page 2

Work Order ID: 133337

133337

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 6/08/15

Required Date: 6/12/15

Start Qty: 1.00

Required Qty: 1.00

D3913-9 Manufactured No

100 Each 4.0000 1

D3913-9

Hinge Rib

**

1

DL 15/6/4

Location

Loc Qty

Loc Code

WA004

4

123339

2

129715

2

D3916-5 Manufactured No

100 Each 16.0000 3

D3916-5

Light Rib

**

3

DL 15/6/4

Location

Loc Qty

Loc Code

WA004

16

120393

7

121830

9

D3916-041 Manufactured No

100 Each 2.0000 2

D3916-041

Rib Assembly

**

2

DL 15/6/4

Location

Loc Qty

Loc Code

WA004

2

127444

2

D4017-7 Manufactured No

100 Each 20.0000 3

D4017-7

Rib

**

3

DL 15/6/4

Location

Loc Qty

Loc Code

WA004

20

115064

12

116025

8

Picklist Print

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Work Order ID: 133337

133337

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 6/08/15

Required Date: 6/12/15

Start Qty: 1.00

Required Qty: 1.00

D4017-9 Manufactured No

100

Each

2.0000

2

2

D4017-9

Rib

**

DL 15/6/4

Location

Loc Qty

Loc Code

WA004

2

127720

2

D4034-041

Manufactured No

100

Each

5.0000

1

1

D4034-041

Aft Upper Rib Assembly

**

DL 15/6/4

Location

Loc Qty

Loc Code

WA004

5

132428

5

D4034-043

Manufactured No

100

Each

5.0000

1

1

D4034-043

Fwd Upper Rib Assembly

**

DL 15/6/4

Location

Loc Qty

Loc Code

WA004

5

130373

1

132411

4

D2581

Manufactured No

100

Each

141.0000

2

2

D2581

Mounting Bracket

**

DL 15/6/4

Location

Loc Qty

Loc Code

WA004

141

102265

10

127716

17

131144

16

132771

98

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Shop Packet Print

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Picklist Print

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Work Order ID: 133337

133337

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 6/08/15

Required Date: 6/12/15

Start Qty: 1.00

Required Qty: 1.00

D2931 Manufactured No 150 Each 1,753.000 2 2

D2931

Bumper

**

15/06/15

Location

Loc Qty

Loc Code

ST025A

1753

86435

1753

D3913-15 Manufactured No 100 Each 13.0000 1

D3913-15

Wide Handle Plate

**

Y2
1
Dh 15/6/4

Location

Loc Qty

Loc Code

WA004

13

128895

4

129891

1

131002

1

131861

1

D4016-1 Manufactured No 100 Each 18.0000 3

D4016-1

Hinge Half, Base

**

3
Dh 15/6/4

Location

Loc Qty

Loc Code

WA004

18

120115

8

129669

10

D4021-1 Manufactured No 100 Each 40.0000 3

D4021-1

Handle Plate

**

3
3
Dh 15/6/4

Location

Loc Qty

Loc Code

WA004

40

120273

1

129822

11

130947

2

131812

20

132544

6

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Shop Packet Print

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Picklist Print

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Page 5

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133337

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 6/08/15

Required Date: 6/12/15

Start Qty: 1.00

Required Qty: 1.00

D4021-5 Manufactured No

100 Each 25.0000 2 2

D4021-5

Blanking Plate

**

all 15/06/15

Location

Loc Qty

Loc Code

ST081

25

103829

5

117489

2

131357

18

12

D4020-11 Manufactured No

100 Each 6.0000 2 2

D4020-11

End Mesh, Basket

**

CC 15-6-10

Location

Loc Qty

Loc Code

WA004

6

B132475

131760

6

(2)

D4672-1 Manufactured No

100 Each 31.0000 2 2

D4672-1

Blanking Plate

**

(2)

D4 15/6/14

Location

Loc Qty

Loc Code

WA004

31

121464

4

125138

5

128829

22

8

M304EX0.75-16F Purchased No

100 sf 950.8612 33 33

M304EX0 75-16F

Expanded Metal Flat SS

**

CC 15-6-10

Location

Loc Qty

Loc Code

WA004

640

M132271

640

WA006

310.8612

M131107

116.8612

M131629

194

(33)

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Shop Packet Print

Page 5

Picklist Print

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 6/08/15

Required Date: 6/12/15

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

150

Each

528.0000

2

2

MS20600-AD4W3

Cherry Rivets

all 13/06/15

Location

Loc Qty

Loc Code

GA

444

m129795

444

WA003

84

m130018

84

150

Each

2,248.000

6

6

all 13/06/15

MS21042L3

Purchased

No

MS21042L3

Nut

Location

Loc Qty

Loc Code

FP001

420

M130922

420

GA

503

M131317

503

ST305

1325

116549

12

126333

49

M128754

2

M132123

262

M132382

1000

K6

Picklist Print

Thursday, June 04, 2015 9:58:32 AM

Page 7

Work Order ID: 133337

133337

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 6/08/15

Required Date: 6/12/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

150

Each

2,962.000

12

12

NAS1149F0332P

ell 12/06/15

Washer

Location

Loc Qty

Loc Code

GA

222

122063

222

ST260a

2586

m128401

6

m131026

80

m131697

2500

st268

154

123900

68

m130388

86

Y12

AN3-10A

Purchased

No

150

Each

244.0000

6

6

AN3-10A

ell 12/06/15

Bolt

Location

Loc Qty

Loc Code

ST338a

68

m130466

68

ST349

176

m131957

2

m132317

174

X6

Picklist Print

Thursday, June 04, 2015 9:58:32 AM

Page 8

Work Order ID: 133337

133337

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 6/08/15

Required Date: 6/12/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN832J

Purchased

No

150

Each

2,232.000

2

2

NAS1149DN832.J

all 13/06/17

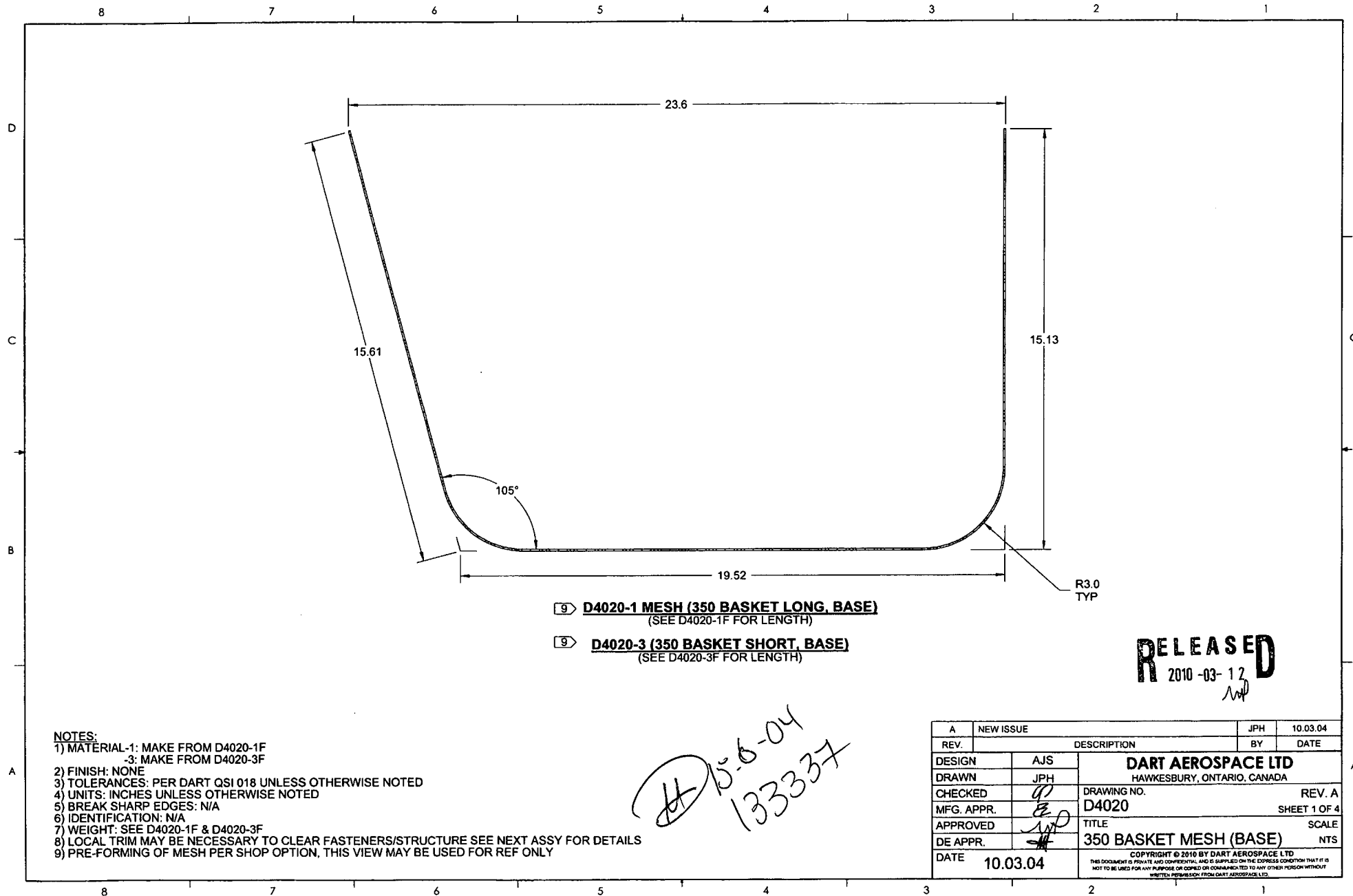
Washer

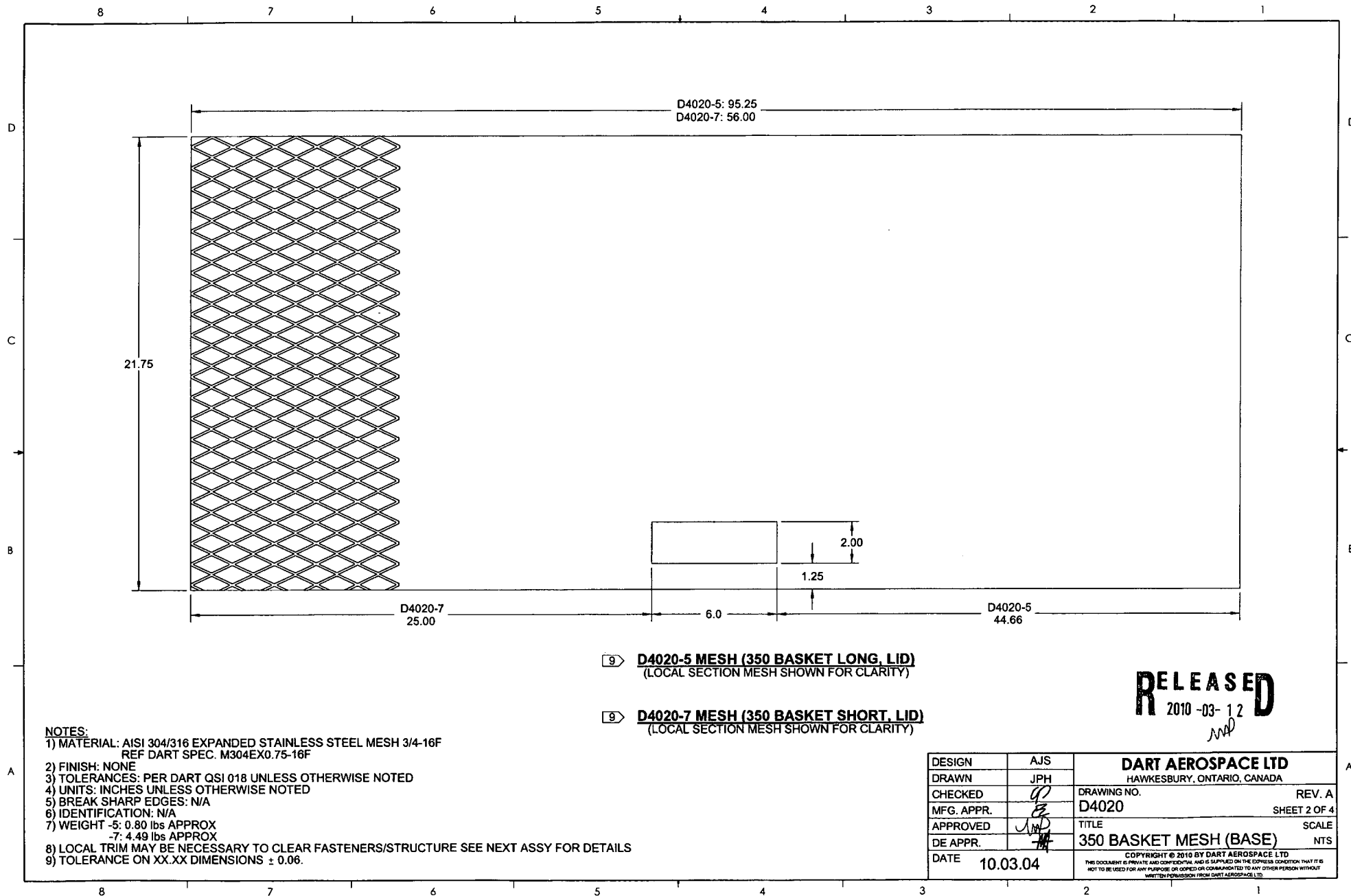
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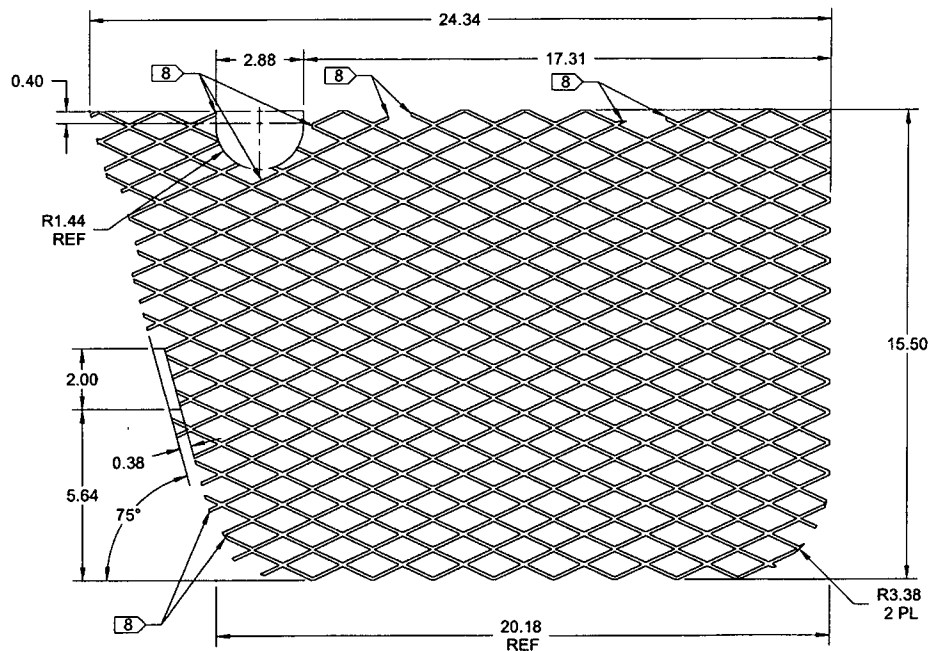
Loc Qty

Loc Code

CA	84	
M129499	84	
MF4	185	
M129541	185	
ST260a	1953	
M131697	1953	
ST270	10	<i>XZ</i>
M131317	10	







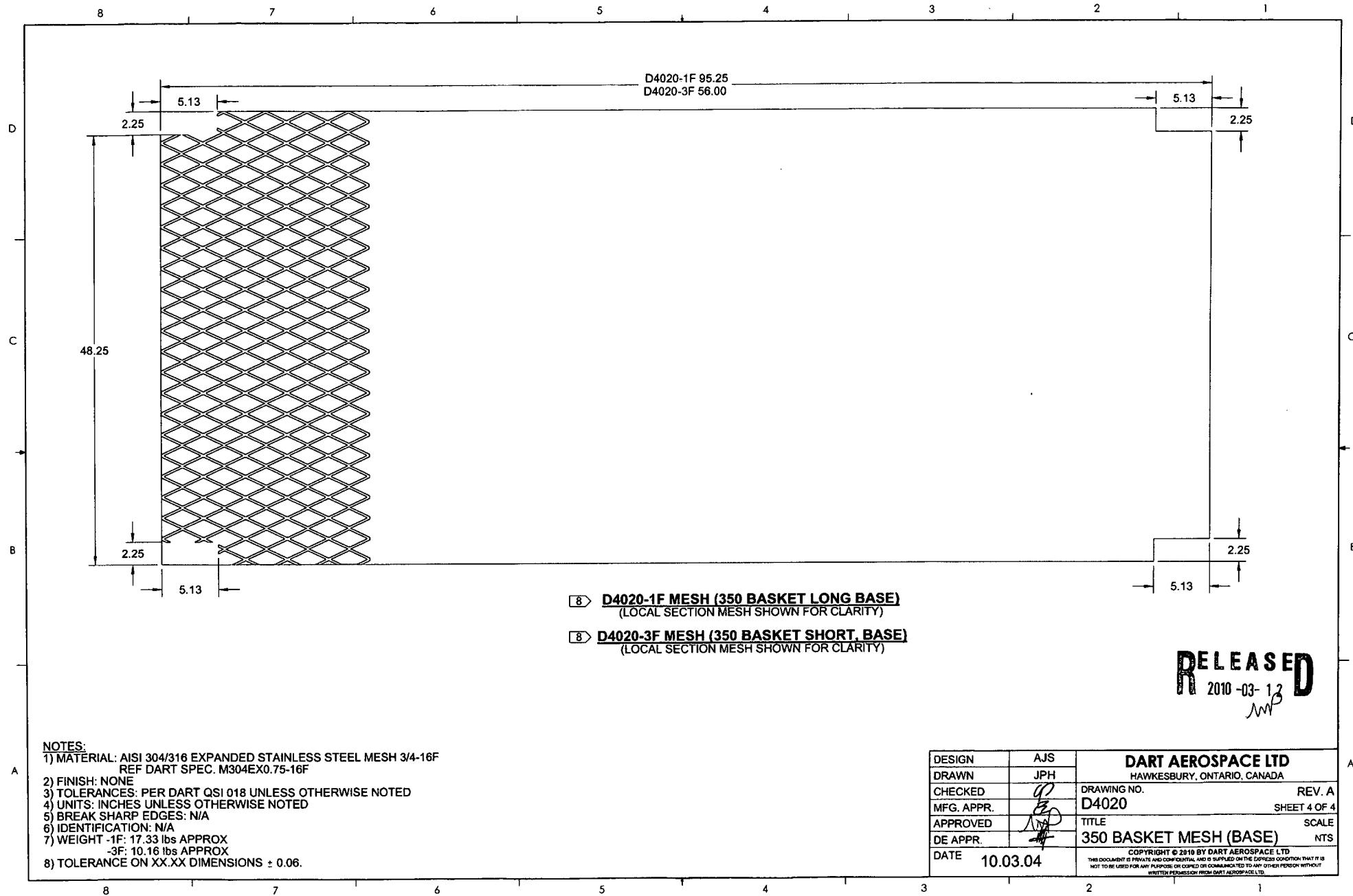
9 D4020-11 END MESH, BASKET

NOTES:

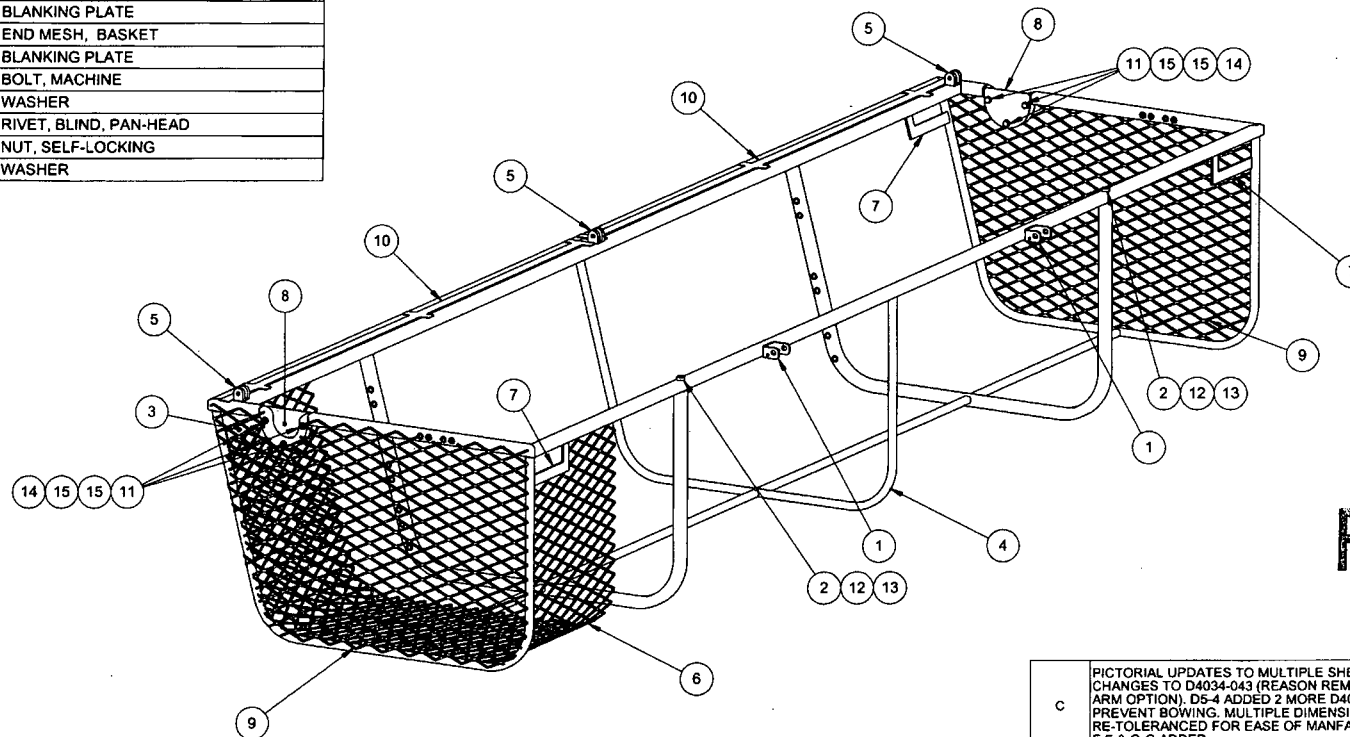
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

RELEASED
2010-03-12
mp

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV.
MFG. APPR.	<i>[Signature]</i>	D4020	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	350 BASKET MESH (BASE)	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



ITEM	QTY	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	2	D2581	MOUNTING BRACKET
2	2	D2931	BUMPER
3	1	D3913-15	WIDE HANDLE PLATE
4	1	D3913-101	TUBULAR ASSY (350 LONG BASKET)
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	3	D4021-1	HANDLE PLATE
8	2	D4021-5	BLANKING PLATE
9	2	D4020-11	END MESH, BASKET
10	2	D4672-1	BLANKING PLATE
11	6	AN3-10A	BOLT, MACHINE
12	2	AN960JD8	WASHER
13	2	MS20600AD4W3	RIVET, BLIND, PAN-HEAD
14	6	MS21042L3	NUT, SELF-LOCKING
15	12	NAS1149F0332P	WASHER



D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 43.9 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

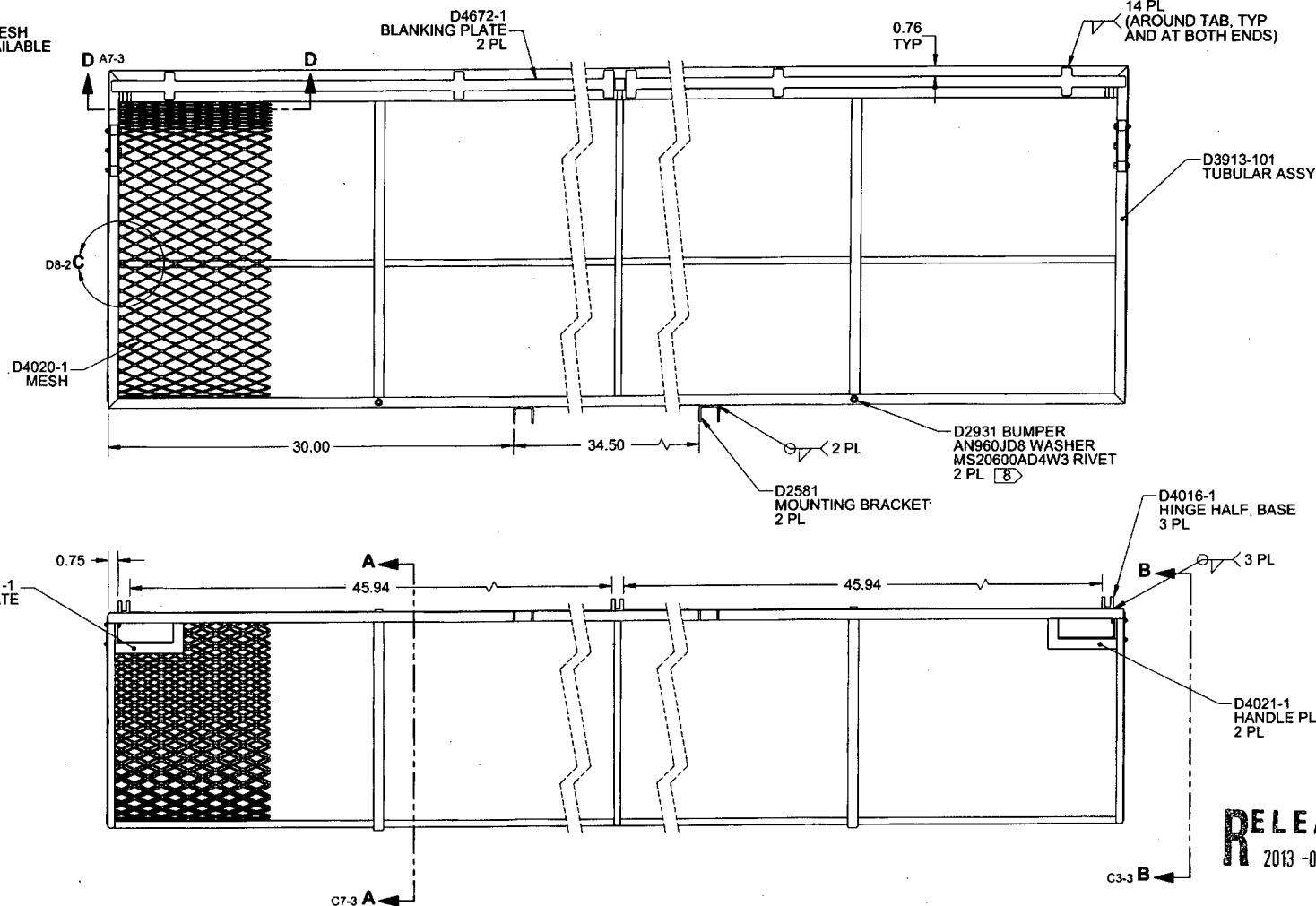
RELEASED
2013-08-16

C	PICTORIAL UPDATES TO MULTIPLE SHEETS FOR CHANGES TO D4034-043 (REASON REMOVAL OF PROP ARM OPTION). D5-4 ADDED 2 MORE D4017-7 RIBS TO PREVENT BOWING. MULTIPLE DIMENSIONS RE-TOLERANCED FOR EASE OF MANUFACTURE. SECTION F-F & G-G ADDED.	AJS	13.07.18
B	ADD D4672-1 (ZN C4-1, C6-1, D2-2, D2-3, & D5-2). REASON: PAR12-197.	MB	12.06.15
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3913 TITLE LONG BASKET BASE ASSY (350) SCALE NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	AJS		
CHECKED	JP		
MFG. APPR.	JP		
APPROVED	JP		
DE APPR.	JP		
DATE	13.07.18		

Handwritten: 156-DY 133337

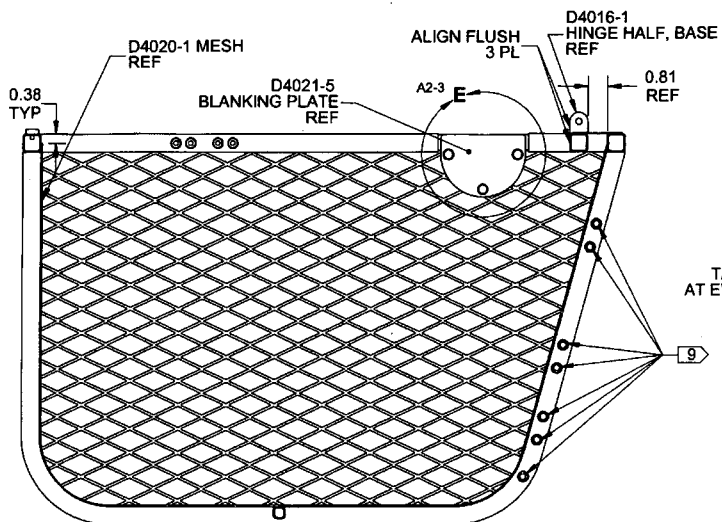
TACK WELD MESH
AT EVERY AVAILABLE
LOCATION

DETAIL C D7-2
SCALE: 2X

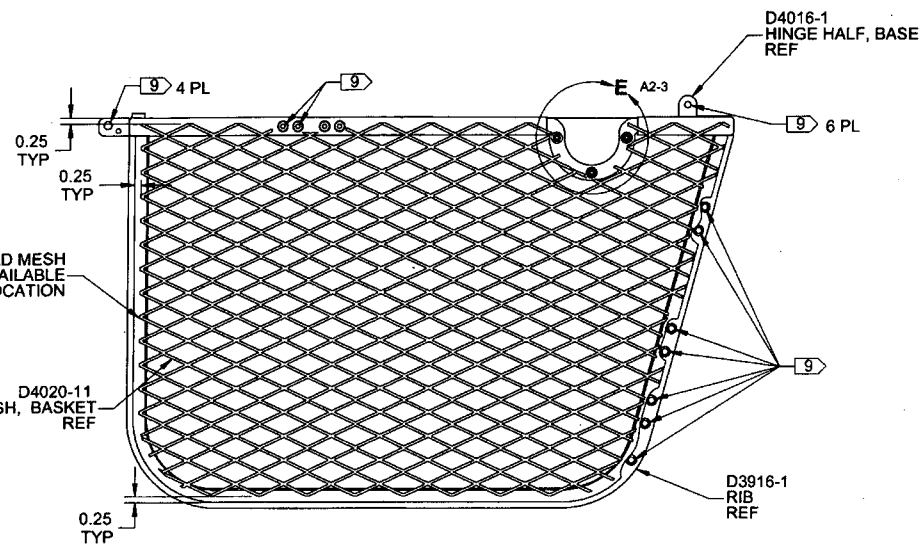


D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

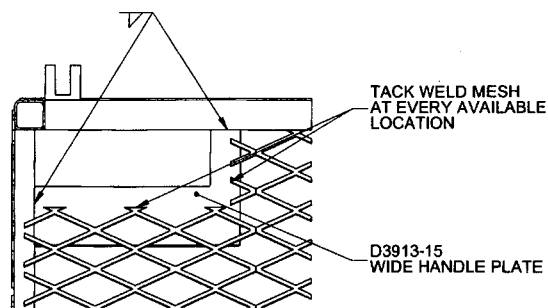
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DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3913	SHEET 2 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET BASE ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



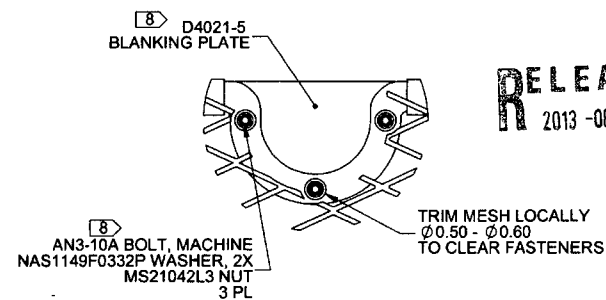
SECTION A-A A5-2



VIEW B-B A2-2



SECTION D-D D6-2
TYPICAL FOR ALL
HANDLE PLATES



DETAIL E D2-3
D6-3

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2013-08-16

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CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
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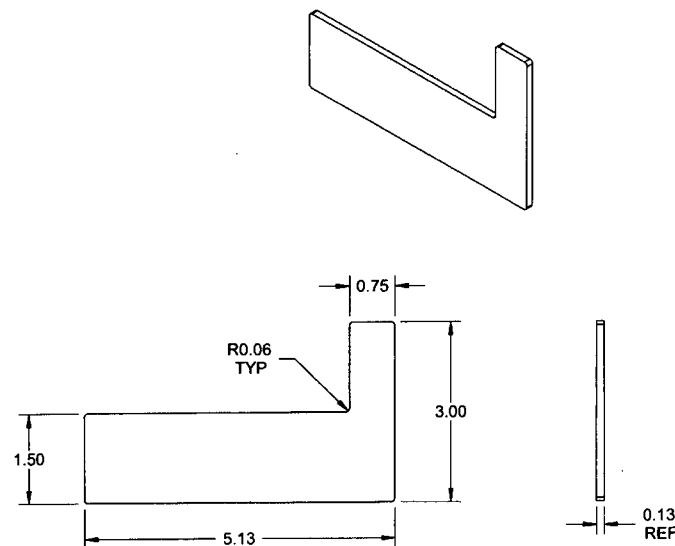
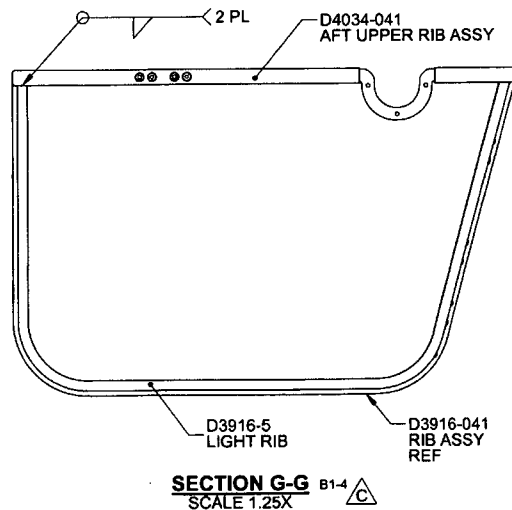
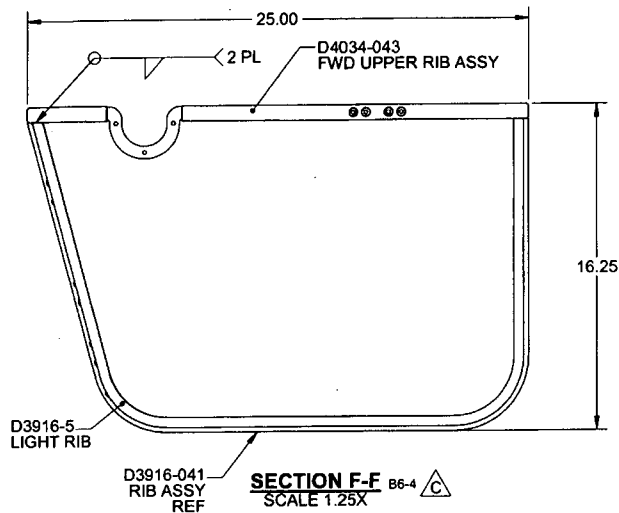
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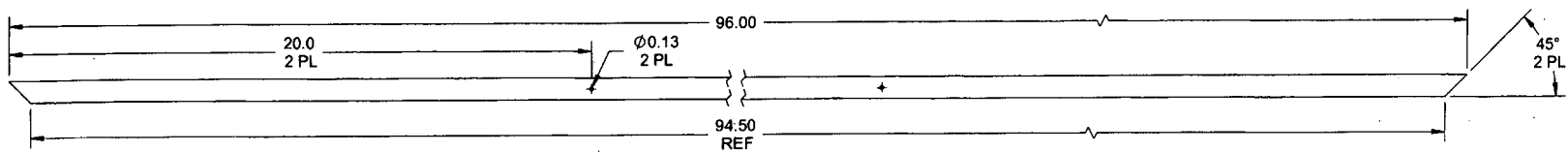
D3913-15 WIDE HANDLE PLATE

NOTES:

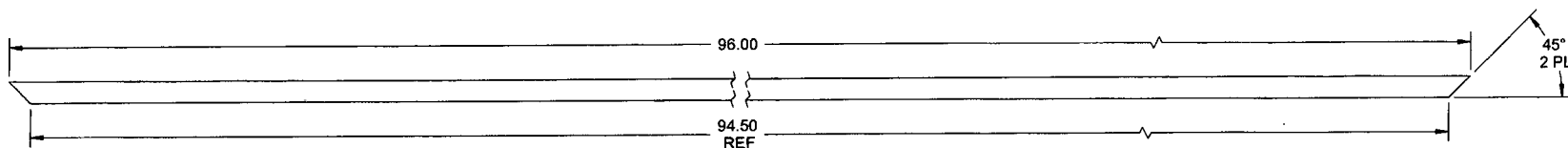
- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

RELEASED
R 2013-08-16

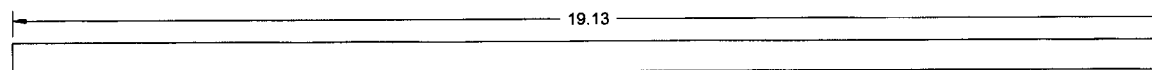
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
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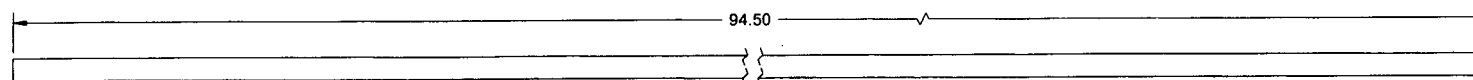
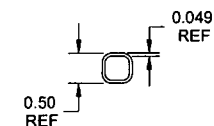
D3913-1 RIB



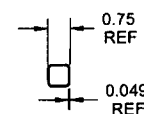
D3913-3 RIB



D3913-7 RIB



D3913-9 HINGE RIB



NOTES:

1) MATERIAL -1, -3, -9: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
PER ASTM A554 OR ASTM A269 MILL FINISH
REF DART SPEC. M304TS0.750W.049

-7: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
PER ASTM A554 OR ASTM A269 MILL FINISH
REF DART SPEC. M304TS0.500W.049

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

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2013-08-16

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DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D3913	REV. C
MFG. APPR.	<i>[Signature]</i>	TITLE LONG BASKET BASE ASSY (350)	SHEET 6 OF 6
APPROVED	<i>[Signature]</i>	SCALE NTS	
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	13.07.18		